

What does a Bullers Ring or Disc do?

Total Kiln Firing Confidence

- **'Bullers Rings'** provide an independent, accurate and measurable means of assessing the **'heat work'** performance within kilns.
- Like the **"fired products themselves"**, the rings react to the effects of **'time and temperature'**, the combined effects of which produce a **"measurable and defined shrinkage in the ring"**.
- This shrinkage can be accurately measured on a gauge to determine the heat treatment to which it has been subjected, and which is shown by a single definable **'Bullers Ring'** number.

Bullers Rings do not measure temperature, but are reacting to the combined effect of:

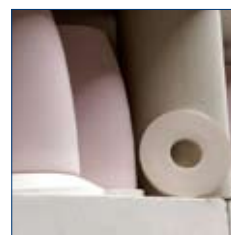
1. Temperature
2. Rate of temperature rise
3. The amount of time at a specific temperature
4. Effect of kiln atmosphere
5. Kiln loading density



the world
famous
Bullers Rings...
measuring
"heat work"
within kiln
environments

Why use Bullers Rings and Discs?

- They cover a wide temperature range between **750°C - 1770°C**
- They can be used to improve the consistency of your **kiln performance** - they allow you to measure and control **"heat work"** not just temperature.
- They improve **yields** and **profit** by providing a consistent and reliable measure of the application of **"heat work"** to enable accurate kiln and burner control.
- They allow you to **"measure, control and monitor"** the amount of **"heat over time"** that is applied to your product.
- Without the **"Bullers Ring"** or **"Bullers Disc"** data, you have no idea how the critical effect of **"heat over time"** has affected your valuable product!
- It allows you to measure and monitor **'kiln uniformity'** anywhere on the kiln, a vital parameter when **troubleshooting** kiln firing parameters.
- **Reduce loss** and **rework** by measuring the **"heat work consistency"** of your firings.
- When firing the same product in a **different kiln** the use of Bullers Rings or Discs helps you to map the **heat work "anywhere"** on the kiln", vital for **inter - kiln** manufacturing programs.
- **Can you afford not to measure "heat work"?**



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not to measure
"heat work"?